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RBW6705G03331-3G-7

Job Sheet 198738



Part No: RBW6705G03331-3G-7

Job Qty: 3 pcs *12 pcs. B.e*

Part Name: Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/6/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 8/23/19

Description:

Type: SOLD

Note: DWG RBW6705G03331-3G Rev A IPP Rev. A 19.08.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Omax - 1	3 pcs	8/23/19	8/23/19	0.17	0.30	Waterjet - Omax		<i>dc 19/08/26</i>
110	QC 2	3 pcs	8/23/19	8/23/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		<i>dc 19/08/26</i>
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

				QC 2 - 5											
				QC 2 - 71											
				QC 2 - 73											
				QC 2 - 69											
120 QC 8	3 pcs	8/23/19	0.00 0.00	QC 8 - 12											
				QC 8 - 14											
				QC 8 - 17											
				QC 8 - 20											
				QC 8 - 25											
				QC 8 - 3											
				QC 8 - 32											
				QC 8 - 33											
				QC 8 - 35											
				QC 8 - 39											
				QC 8 - 4											
				QC 8 - 44											
				QC 8 - 45											
				QC 8 - 49											
				QC 8 - 58											
				QC 8 - 8											
				QC 8 - 9											
				QC 8 - 68											
				QC 8 - 67											
				QC 8 - 1 (A)											
				QC 8 - 47											
				QC 8 - 40											
				QC 8 - 52											
				QC 8 - 23											
				QC 8 - 57											
130 Packaging 3-1 - Stock - B4B	3 pcs	8/23/19	0.00 0.00	Packaging 3 - 1 - B4B											
				Packaging 3 - 2 - B4B											
				Packaging 3 - 3 - B4B											
				Packaging 3 - 4 - B4B											
				Packaging 3 - 5 - B4B											
140 QC 21 - SA	3 pcs	8/23/19	0.00 0.00	QC 21 - SA - 21											
				QC 21 - SA - 70											
Part Op 100 - 1-Cut as per DWG, DWG. Rev: <u>A</u> PROG. Rev: <u>A</u> 2-Deburr if necessary Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB 120 - QC8- Inspect parts - second check 130 - .Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release					DAS 40 9-89 DAS 28 9-89 DAS 77 9-89										
Job BOM <table border="1"> <thead> <tr> <th>Part / Item</th> <th>Component Name</th> <th>Quantity</th> <th>Operation</th> <th>Container</th> </tr> </thead> <tbody> <tr> <td>88885K93</td> <td>Highly Corrosion-Resistant 316 Stainless Steel Sheet 12" x 48", 0.036 Thick</td> <td>.0150 (.005 ea)</td> <td>100-Waterjet - Omax - 1</td> <td>S204928</td> </tr> </tbody> </table>						Part / Item	Component Name	Quantity	Operation	Container	88885K93	Highly Corrosion-Resistant 316 Stainless Steel Sheet 12" x 48", 0.036 Thick	.0150 (.005 ea)	100-Waterjet - Omax - 1	S204928
Part / Item	Component Name	Quantity	Operation	Container											
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Operation	Component Part	Required	Inventory	Allocated											
100-Waterjet - Omax - 1	88885K93	0	0	0											
Part Specifications Specifications could not be found.															

Plex 8/6/19 8:33 AM Dart.lajeunesse.marie

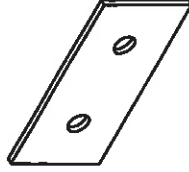
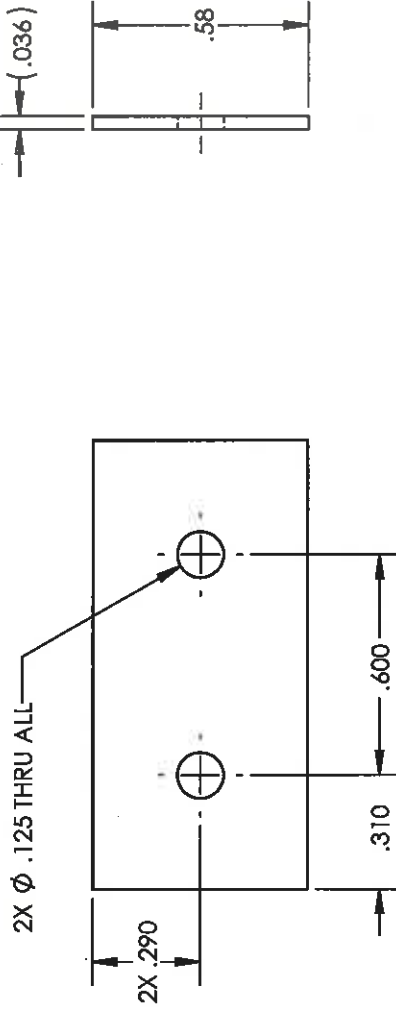
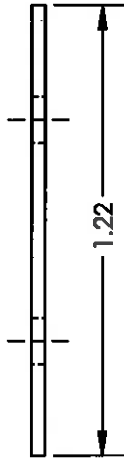
DART AEROSPACE LTD		Work Order:	198738
Description: Plate		Part Number:	RBux610560333i-30-7
Inspection Dwg:	Rev: A	Page 1 of 1	

[illegible]

Engineering Approval: (If necessary)		Date:	
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REVISIONS			DESCRIPTION		REV		ECR		DATE		INITIAL		APPROVED	



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WORK ORDER

NO. 198738 MGS

19-08-06



TITLE
POSITIONING TOOL M/R ROTATING SCISS.

DWG NO. RBW6705G03331-3G-7 REV A

MATERIAL 316 S.S.		DRAWN BY: CLOUGH	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED: <i>D. Welch</i>	
XXX ± .005		REVISION	
XX ± .01		FINISH	
X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45°		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		AW139	
SCALE 2:1		DATE 3/26/2010	
		SHEET 5 OF 6	



PLATE

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality				DEPARTMENT/PROCESS				MRB (QSI042)	
Date : _____		Sequence #: _____		QTY Affected : _____		Disposition					
Description Work Order Deviation											
Completed By											
Lead hand / Supervisor											
QC / QA Coordinator											

Root Cause ☐ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled Other/Details: _____		FAULT CATEGORY					
☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up		☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread					